

Standard

# **Enameled and Taped wires**

### Thermex 200 G2 FO390

# Enameled round copper wire Polyester-Film taped.

#### Description:

THERMEX® 200 G2 FO 390 round wires are enameled, round copper wires taped with a Polyethylene-Terephtalate film. The additional taping of PET film is 45 ... 50 % overlapped and heat shrunk on itself to avoid the loosening due to cut off.

The enamel consists of an excellent thermal base insulation of modified Polyester-imide and a modified Polyamide-imide overcoat. It presents outstanding mechanical, thermal and chemical properties which are manifested by the high flexibility, abrasion resistance, the very good resistance against the action of solvents and insulating oil.

The Temperature Index of the enamel base is TI 200. The Polyester film will enhance both the mechanical and dielectrical properties.

#### Dimension:

Round copper wires in coating class Grade 2. 0,80 .... 2,00 mm nominal diameter The individual conventional conductor dimensions (Nominal dimensions), the tolerances and the nominal cross-section areas correspond to IEC Publication 60317-0-1.

## Standards:

IEC-Publication doesn't exist for such product.

The test methods are based on IEC Publication 60851:

60851-1 General

60851-2 Definition of dimensions

60851-3 Mechanical properties

60851-4 Chemical properties

60851-5 Electrical properties

60851-6 Thermal properties

#### Advantages:

Due to the good temperature resistance in connection with very good mechanical and chemical properties. THERMEX® 200 G2 FO 390 wires are specially applicable for windings constantly exposed to high temperature conditions in combination with high field intensity. Their chemical resistance against humidity, cooling agents, detergents, solvents and oils made them specially suited for windings under particularly severe conditions.

#### Application:

- LV Motors of class 200
- Special motors exposed to severe conditions.

#### **Process Notes:**

No reservation under normal working conditions.

for Ø 1.50 mm Insulation Thickness increase due to 0.16-0.20 mm insulation **Mechanical properties** % Elongation at break ≥ 30 IFC 60851-3. Test 6 **Springiness** max. 5.5 IEC 60851-3, Test 7 **Electrical properties** Nominal resistance D.C. Ohm/m max. 0.00967 **IEC** at 20 °C 608515,Test 5 Breakdown voltage Mandrel  $\emptyset = 4 \times d$  in metal shot 608515,Test 13

Value

#### Order data:

bath

Quantity, Designation and Mode of Supply

The designation shall contain:

Type of wire round (DR)

Nominal dimension (bare diameter) e.g. 1.50 mm

Conductor material Cu

Designation of the insulation Thermex 200 G2 FO 390

The mode of supply shall indicate the type of reel required, e.g. cylindrical reels according to IEC 60264-2 (identical with DIN 46399).

#### Example of complete order:

500 kg DR Cu 1.50 Thermex 200 G2 FO 390, reels DIN 355

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