

# Enameled wires

## Thermex 240<sup>®</sup> copper FL

- Enameled winding wire with excellent outstanding thermal and chemical properties
- Insulation based on aromatic polyimide enamel
- Temperature Index 240

### General description

THERMEX<sup>®</sup> 240 rectangular-shaped wires are enameled with an aromatic polyimide varnish. The insulation provides outstanding thermal and chemical properties and high flexibility

### Application

- Motor windings with operating temperatures up to 220 °C
- Motors and generators for the aviation and marine industries.
- Motors and equipment in the nuclear and cryogenic field.

### Conventional Types

Rectangular copper wires:

- Thickness: 1.00 to 5.00 mm
- Width: 2.00 to 12 mm
- Cross-section: 2 to 60 mm<sup>2</sup>
- Coating class: Grade 1 and Grade 2

### Standards

THERMEX<sup>®</sup> 240 flat wires meet the requirements of IEC 60317-47. The standard dimensions of the conductors (nominal dimension) and the tolerances comply with the standard IEC 60317-0-2.

The test methods are based on IEC Publication 60851.

- 60851-1 General
- 60851-2 Definition of dimensions
- 60851-3 Mechanical properties
- 60851-4 Chemical properties
- 60851-5 Electrical properties
- 60851-6 Thermal properties

### Advantages

Excellent resistance to thermal overcharges and to mechanical strains. Good behavior when exposed to nuclear radiations and in cryogenic conditions.

### Order Data

The designation shall comprise:

Shape of the wire:	Flat
Designation of the insulation:	THERMEX 240
Coating class:	Grade 2
Nominal dimension in mm:	2.24 x 5.00
Reel type: e.g.:	DIN 500

Example of complete order:

2000 kg FL TX 240 G2 2.24 x 5.00 mm D500

### Characteristics of Thermex 240

	unit	value	Test standard
<b>Mechanical properties</b>			
Insulation increase Grade 1	mm	0.06 - 0.11	IEC60851-2
Insulation increase Grade 2	mm	0.12 - 0.17	IEC60851-2
Elongation at break thickness up to 2.5 mm	%	≥ 30	IEC60851-3 test 6
Elongation at break thickness above 2.5 mm	%	≥ 32	IEC60851-3 test 6
Springiness	°	≤ 5.0	IEC60851-3 test 7
Adherence after elongation	20 %	No loss of adhesion	IEC60851-3 test 8
Flexibility - edgewise bent on mandrel Ø 2 x width		no cracks	IEC60851-3 test 8
Flexibility - flatwise bent on mandrel Ø 2 x thickness		no cracks	IEC60851-3 test 8
<b>Electrical properties</b>			
Break down voltage Grade 1	V	≥ 1000	IEC60851-5 test 13
Break down voltage Grade 2	V	≥ 2000	IEC60851-5 test 13
<b>Thermal properties</b>			
Heat shock 30 min /260 °C mandrel Ø 2 x width		no cracks	IEC60851-6 test 9
Thermal endurance	TI	240	IEC60172

### Appearance

Slight color variations are raw material or process-related and have no influence on the technical properties of the wire.

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